

**AMENDMENTS TO THE  
SPECIFICATION—DETAILED DESCRIPTION**

Please amend paragraph [0004] as follows:

However, these welding implements may not have a high degree of flexibility. In addition, the flow of gas and/or cooling liquid through the coils may be affected by the heat ~~head~~ loss created by the route that the gas and/or cooling liquid takes in flowing through the coils. In addition, manufacturing a welding implement with coiled tubing is time consuming and laborious.